***TECHNICAL DATA SHEET***

**QUICK DRYING HAMMER FINISH - REF: - 53L15**

**A quick drying hammer finish suitable for use in most industrial environments. The rapid drying properties of this product enable early handling of painted products and the hammer pattern makes this product particularly suitable for application to castings.**

 **PACKAGE SIZE 5 Litre, 25 Litre**

**COLOUR BS 4800, BS 381C, R.A.L.**

 **FLASH POINT 22°C - 32°C**

 **DRYING TIME @ 20°C Surface Dry: 20 - 40 mins**

 **VOLUME SOLIDS 40% (+/- 2%)**

 **RECOMMENDED W.F.T. 75 microns**

 **RECOMMENDED D.F.T. 30 microns**

 **THEORETICAL SPREADING RATE 12 Sq. Metres/Litre**

 **THINNERS 50/5**

 **SHELF LIFE 12 mths**

 **V.O.C. 516 g/litre**

**SURFACE PREPERATION**

**Ensure surface is free from rust, moisture, oil or other surface contamination.**

**APPLICATION**

**CONVENTIONAL Nozzle Size 50 thou, Atomising Pressure 50 p.s.i., Fluid Pressure 10 p.s.i.**

**SPRAY**

**HEALTH & SAFETY**

**Refer to M.S.D.S. prior to use.**

**Provide adequate ventilation. Prolonged skin contact inhalation of vapour must be avoided. Eye contamination - Flush with eyewash or warm water for 10 mins. Clean hands after use.**

**Any person or company using this product without first making enquiries as to the suitability for the intended purpose does so at their own risk, and Fiesta Industrial Paints Ltd can accept no liability for the performance of the product or for any loss or damage arising out of such use.**